

ISA SPECIALITY

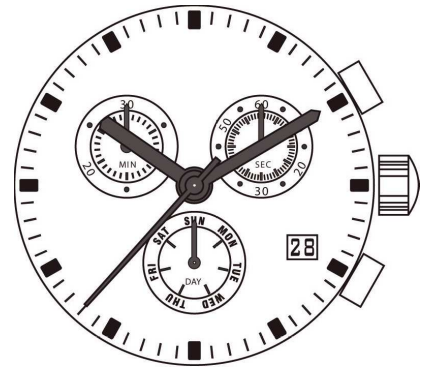
Cal 8172 / 220



SWISS MADE

ISASWISS CONCEPT

11 1/2 '''
25.60 mm
H. 4.20



In conformity with RoHS standard

CHRONOGRAPHS

10h



30 Mins.
Chrono

6h



Day by
Hand



Date by
window

2h

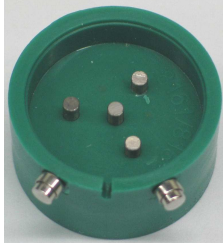



Small Sec.



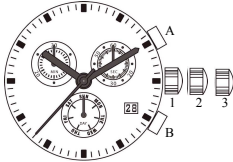
End Of Life

ISASWISS
WATCH MECHANISMS

STEP	PICTURE	DESCRIPTION	INFORMATION
First step			
Visual control		<ol style="list-style-type: none"> 1) Dial check 2) Hands check 3) Case check 4) Handsetting stem check 	No pit, dust, fingerprints, discoloration, good flatness / linearity
Put dial and hands		<p>Chronograph stop and reset :</p> <ol style="list-style-type: none"> 1) Pull handsetting stem on position 3. 2) Remove sample hands. 3) Put and lock the dial. 4) Turn the crown counterclockwise until date change. 5) Put minute and small second counter hands respectively in front of « 30 » and « 60 » divisions. Put day hand in front of his marker. 6) Put hour, minute and chronograph hands pointing 12:00. 7) Push handsetting stem on position 2. 	<p>TRT01 - 26</p> 
Hand-setting stem		<ol style="list-style-type: none"> 1) Remove handsetting stem with the extractor next. 2) Cut handsetting stem then stick crown. <p>Comment: Always remove handsetting stem on position 2.</p> <p>Movement is ready.</p>	<p>TRT02 - 13</p> 
Casing			
Movement casing		Put the movement into the case by avoiding shocks on the case.	
Hand-setting stem		Put handsetting stem.	
Casing ring or Casing screws		<p>Put the ring.</p> <p>OR</p> <ol style="list-style-type: none"> 1) Put the two casing screws provided. 2) Screw the two casing screws (half turn) in order to lock movement into the case. 	

In conformity with RoHS standard

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STEP	PICTURE	DESCRIPTION	INFORMATION
Hand-setting stem checking		Check the smooth rotation of the crown and the different positions of handsetting stem.	
Case back		Put case back in order to close the case.	
Control and settings			
Cleanliness		Check cleanliness of the watch (interior and exterior).	
Waterproofness		If necessary check waterproofness of the case.	
Hands synchronization and checking travel pushbutton		<p>When casing; if minute and chronograph second counter hands are unfortunately displaced, adjust hands as follows :</p> <ul style="list-style-type: none"> - Into initialization mode : Pull handsetting stem on position 2, - minute counter : press pushbutton B until minute hand counter is in front of « 30 » division. - chronograph second : press pushbutton A until chronograph second hand counter is in front of « 0 or 12:00 » division. - Exit initialization mode : push handsetting stem on position 1. 	
Setting date		Pull handsetting stem on position 2, Turn crown clockwise in order to set the date.	Be careful : Quick correction of the date is not possible between « 9 pm » and « 00:30 ».

Comments

Into initialization mode press continuously pushbuttons A or B to do a quick correction, press step-by-step to do an accurate correction.

In conformity with RoHS standard

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